



TUBE OD (IN.)	OUTSIDE DIAMETER (IN.)	AVAILABLE CENTERLINE RADII (CLR) (IN.)
3/8	0.375	.75
1/2	0.50	.75, 1.6, 2
5/8	0.625	1.2
3/4	0.75	1.5, 2
1	1.0	1.5, 2.125, 2.5, 3, 3.875, 6.125, 12
1 1/8	1.125	2.5
1 1/4	1.25	1.375, 2, 2.5, 3, 12, 14
1 3/8	1.375	3
1 1/2	1.5	1.75, 2.5, 3, 4, 6, 7.5, 9, 12, 15, 18, 24, 30, 36
1 5/8	1.625	2.125, 2.5
1 3/4	1.75	1.75, 2.5, 3, 4, 4.5, 6, 8, 9, 12, 15, 18, 24, 30, 36, 40
2	2.0	2, 2.5, 3, 4, 5, 6, 8, 9, 10, 12, 15, 18, 24, 30, 36, 48
2 1/8	2.125	3.5, 5, 12, 24, 36
2 1/4	2.25	2.5, 3, 4, 5.5, 9, 12, 15, 18, 24, 30, 36, 42
2 3/8	2.375	2.375, 3, 5, 6, 8, 12, 18, 24, 30, 36
2 1/2	2.5	2.5, 3, 3.25, 3.75, 4, 5, 6, 9, 12, 15, 18, 24, 30, 36, 48
2 1/2 (square)	n/a	5
2 3/4	2.75	2.75, 3.875
2 7/8	2.875	3.75, 9, 12, 24, 30, 36
3	3.0	3, 4, 4.5, 6, 7.5, 9, 12, 15, 18, 24, 30, 36, 38, 48, 60
3 1/2	3.5	3.5, 4, 4.5, 5, 6, 7.5, 8, 8.75, 12, 15, 18, 24, 30, 36, 48, 60
4	4.0	4, 5, 6, 8, 9, 10, 12, 18, 24, 30, 36, 48, 60
4 1/4	4.25	60
4 1/2	4.5	4.5, 6, 9, 12, 16, 20, 24, 30, 36, 48, 60
5	5.0	5, 5.5, 7.5, 12, 18, 24, 30, 36, 48, 60
6	6.0	6, 7, 9, 15, 24, 30, 36, 48, 60
7	7.0	8
8	8.0	8, 12, 20, 32, 48
10	10.0	48

**Common Tube Materials:** Carbon Steel, Aluminized Carbon, Aluminum, and Stainless Steel

**Can't find the bend setup needed for your project?**

The setups shown here cover many of our capabilities, but they're not all we offer. Whether you need a unique tube bend setup or a pipe bend setup, our team can review your specs and find the best solution for your project.

**Contact us today — we're ready to help!**

 **(330)-875-5556**

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