



TUBE OD (IN.)	OUTSIDE DIAMETER (IN.)	AVAILABLE CENTERLINE RADII (CLR) (IN.)
3⁄8	0.375	.75
1⁄2	0.50	.75, 1.6, 2
5⁄8	0.625	1.2
3⁄4	0.75	1.5, 2
1	1.0	1.5, 2.125, 2.5, 3, 3.875, 6.125, 12
1 1⁄8	1.125	2.5
1 1⁄4	1.25	1.375, 2, 2.5, 3, 12, 14
1 3⁄8	1.375	3
1 1⁄2	1.5	1.75, 2.5, 3, 4, 6, 7.5, 9, 12, 15, 18, 24, 30, 36
1 5⁄8	1.625	2.125, 2.5
1 3⁄4	1.75	1.75, 2.5, 3, 4, 4.5, 6, 8, 9, 12, 15, 18, 24, 30, 36, 40
2	2.0	2, 2.5, 3, 4, 5, 6, 8, 9, 10, 12, 15, 18, 24, 30, 36, 48
2 1⁄8	2.125	3.5, 5, 12, 24, 36
2 1⁄4	2.25	2.5, 3, 4, 5.5, 9, 12, 15, 18, 24, 30, 36, 42
2 3⁄8	2.375	2.375, 3, 5, 6, 8, 12, 18, 24, 30, 36
2 1⁄2	2.5	2.5, 3, 3.25, 3.75, 4, 5, 6, 9, 12, 15, 18, 24, 30, 36, 48
2 1⁄2 (square)	n/a	5
2 3⁄4	2.75	2.75, 3.875
2 7⁄8	2.875	3.75, 9, 12, 24, 30, 36
3	3.0	3, 4, 4.5, 6, 7.5, 9, 12, 15, 18, 24, 30, 36, 38, 48, 60
3 1⁄2	3.5	3.5, 4, 4.5, 5, 6, 7.5, 8, 8.75, 12, 15, 18, 24, 30, 36, 48, 60
4	4.0	4, 5, 6, 8, 9, 10, 12, 18, 24, 30, 36, 48, 60
4 1⁄4	4.25	60
4 1⁄2	4.5	4.5, 6, 9, 12, 16, 20, 24, 30, 36, 48, 60
5	5.0	5, 5.5, 7.5, 12, 18, 24, 30, 36, 48, 60
6	6.0	6, 7, 9, 15, 24, 30, 36, 48, 60
7	7.0	7, 8, 8.75, 10
8	8.0	8, 12, 20, 32, 48
10	10.0	48

Common Tube Materials: Carbon Steel, Aluminized Carbon, Aluminum, and Stainless Steel

Can't find the bend setup needed for your project?

The setups shown here cover many of our capabilities, but they're not all we offer. Whether you need a unique tube bend setup or a pipe bend setup, our team can review your specs and find the best solution for your project.

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